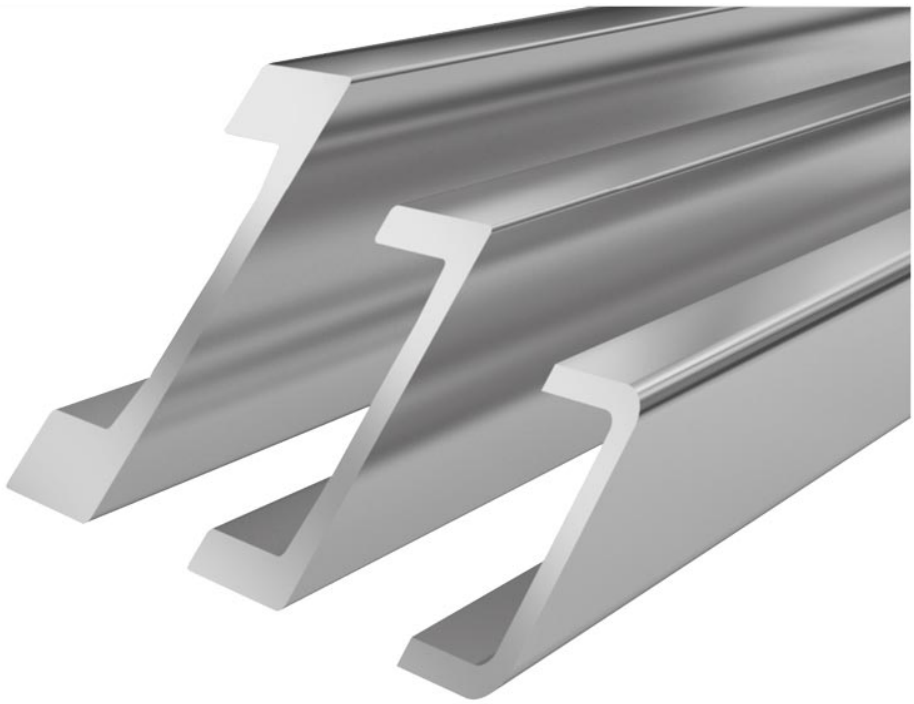
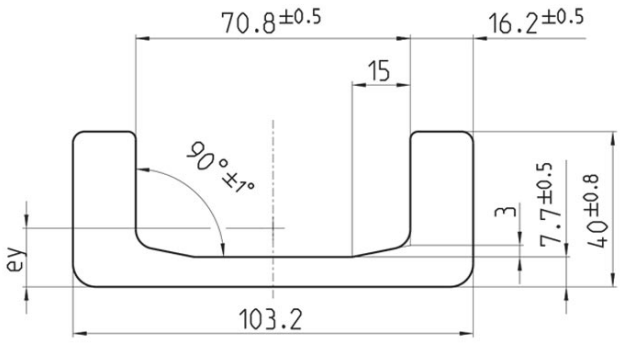
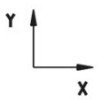


Material properties Standard U-profile **Standard 1 NbV**

- Hot rolled profile in sandblasted version.
- Profile is made from high-quality steel S450 J2 mod.
- Higher load capacity with new NbV-series
- Production-related straightness ± 1,0 mm/meter.
- This profile is availiable as fine straightened style on request (± 0,3 mm per meter)
- L_{max} = Maximum production length 12m

Technical drawing **Standard 1 NbV**





*The straightness for **fine straightness profiles is ± 0,3 mm per meter**, Standard profiles ± 1,0 mm per meter.

Resistance Moments **Standard 1 NbV**

Article number	m kg/m	A cm²	Ix cm⁴	Wx cm³	Iy cm⁴	Wy cm³	ey cm	L_{max} in m
113.011.000	14,8	18,70	27,10	10,90	270,70	52,50	1,50	12

m = mass, **A** = surface, **Ix** = surface moment, **Wx** = resistance moment, **Iy** = surface moment, **Wy** = resistance moment , **ey** = distance measure of the y-angle , L_{max} = Maximum production length

WINKEL U-Profiles with 30% increased load capacity

- higher load capacity at same sizes by using profiles with steelgrade S450 J2 mod.
- choice of smaller sizes (price advantage)
- higher resistance against wear out effects

Comparison S355 J2 - S450 J2 mod.

Characteristic	S355 J2	S450 J2 mod.
Yield point 1	min 355 MPa [N/mm²]	min 430 MPa [N/mm²]
Yield point 2	min 345 MPa [N/mm²]	min 420 MPa [N/mm²]
Tensile strength	470 - 630 MPa [N/mm²]	550 - 700 MPa [N/mm²]
max. hertzian pressure	750 MPa [N/mm²]	900 MPa [N/mm²]

Notice: Yield point 1 is only valid for flange thickness < 20 mm, yield point 2 is only valid for flange thickness > 20 mm.

Because of micro alloying with Vanadium and/or Niobium the steel grade S450J2 mod. has a significantly higher tensile and yield strength and a more fine-grained structure than the customary steel grade S355 J2. In consequence of this and due to a stronger limitation of the elements P and S the steel shows a higher resistance to brittle fracture. Related to this is an increased bearing pressure which is shown by the diagram below.

Load capacity of radial bearings in comparison:

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Instructional Video

Fine straightening to U profiles

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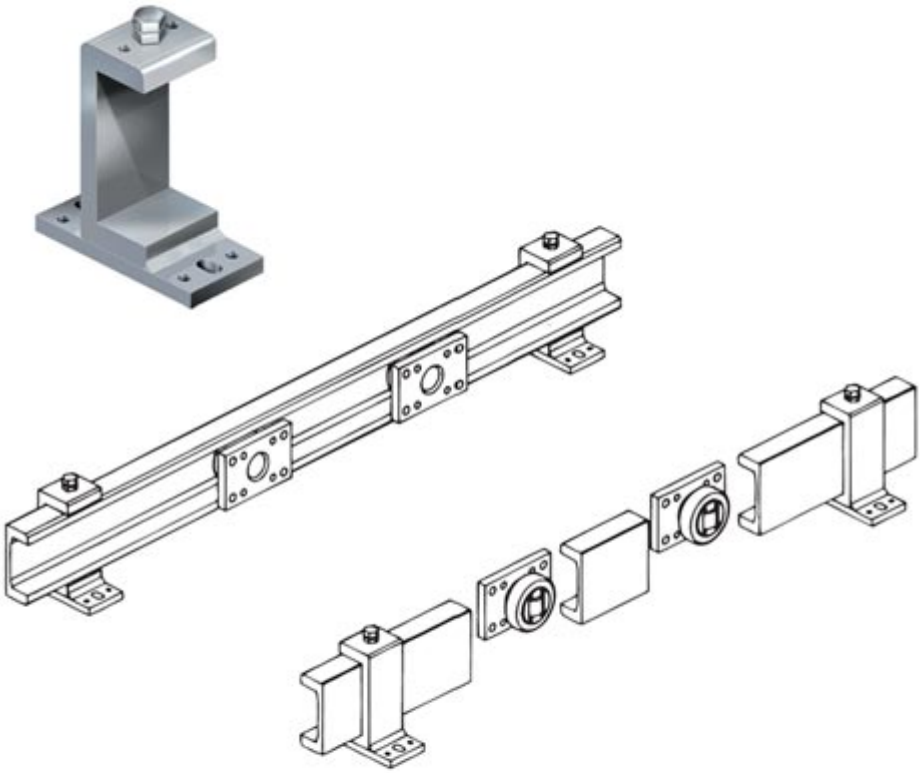
Matching Clampflange: **KF 1**

Article No. 290.004.000



Technical dimensions **Clamp flange KF 1**

H	B	L	S	J	e	g	t	a1	b1	d1	d2	d3	e1	M	Gewicht kg
135,4	60	130	10	105,0	38,5	53,0	12,7	100	40	6	11	18	26,5	M 10x30	1,95

H = Height clamp profile, **B** = Width clamp flange, **L** = Lenght clamp flange, **S** = mounting flange strength, **g** = Width clamp profile, **t** = Strenght clamp profile, **a1** = Distance pin hole, **b1** = Distance pin hole, **d1** = Diameter pin hole, **d2** = Width slotted hole, **d3** = Length slotted hole, **e1** = Distance pin hole, **M** = Thread